

DART AEROSPACE LTD	Work Order:	24041
Description: Cable Guard	Part Number:	D2886-3
Drawing: D2886 Rev. A	Qty:	1

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O		14.05.08.12	1
2	METAL	Cut blanks 39.00" long Material: 1.78" x 1.00" Black UHMW	Batch M1772P46	05.08.12	1
3	PURCHASING	Issue P/O Plain sides to 1.75" +/- 0.030" for nice finish			
4	RECEIVING	Receive and Inspect for transit damage			
5	QC	Inspect Level 7			
6	HAAS	Machine as per folio D2886-3	SD	05.08.13	1
7	QC	Inspect Level 2	SD	05.08.13	1
8	QC	Inspect Level 8	EC	05.08.15	1
9	METAL	Deburr	SD	05.08.15	1
10	QC	Inspect Level 7	EC	05.08.15	1
11	STORES	Identify and Stock	CL	05/08/15	1
12	EXPEDITING	Close W/O 95.74 Cost / Part: 95.74	EC	05/08/16	1

PROV

Rev	Date	Change	Revised By	Approved
A	99.06.23	New Issue	DM	
B	00.05.19	Added inspect level 8	EC	

RELEASED

EC 00.05.24

UHMWB 1750 x 1000 x 4800 ✓

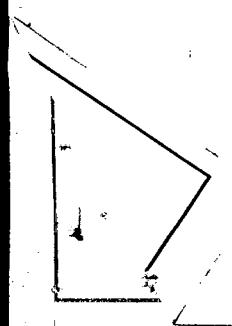
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
		- Remove step 3/4/5		/			

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-08-15	6	- flip piece wrong way for 2nd operation (operator error)		Scrap & replace	SA 05-08-15	2 05-08-14	MM 05/08/16	2 05-08-14

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 05/08/16

NOTE: Date & initial all entries

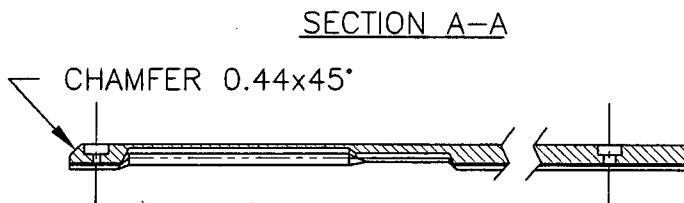
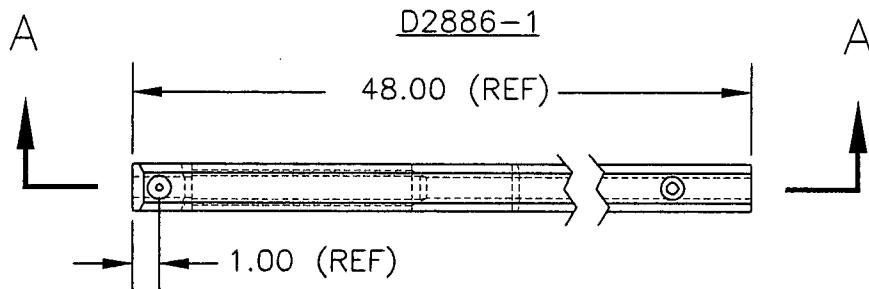
QA: N/C Closed: _____ Date: _____



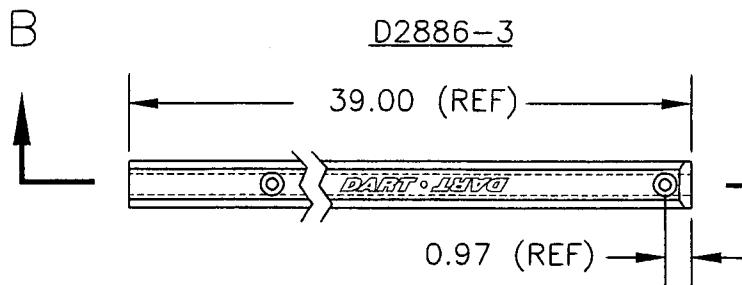
DESIGN <i>SP</i>	DRAWN BY <i>RF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>SP</i>	APPROVED <i>RF</i>	DRAWING NO. DSI 9162
DATE 99.08.04		REV. A SHEET 1 OF 1 TITLE CABLE GUARD SCALE 1:7
A	99.08.04	NEW ISSUE

DART SERVICE INSTRUCTION

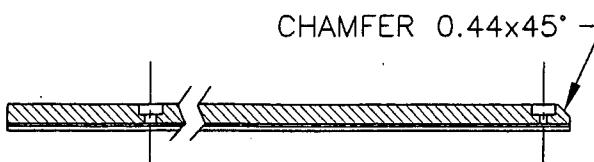
TO AMEND INSTALLATION DRAWING D205-665 REV. A
CHAMFER ENDS OF D2886-1 AND D2886-3 AS SHOWN BELOW:



~~SHOP COPY~~
~~RET'D TO~~
~~ENGR~~
~~UNCONT~~
~~SUBJEC~~
~~WITH~~
~~WORK~~
~~NO.~~



SECTION B-B



~~SHOP COPY~~
~~RET'D TO~~
~~ENGR~~
~~UNCONT~~
~~SUBJEC~~
~~WITH~~
~~WORK~~
~~NO.~~ 24033

DART AEROSPACE LTD	Work Order:	24041
Description:	Part Number:	Q2886-3
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	SA	Audited by:	EE	Prototype Approval:	
Date:	05.08.13	Date:	05.08.15	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	